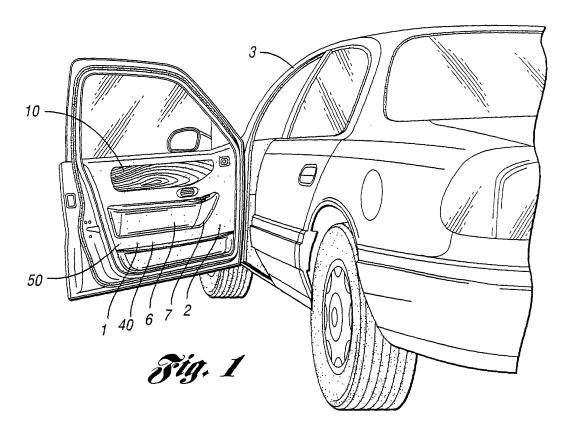
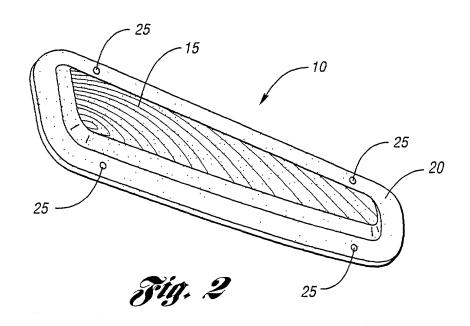
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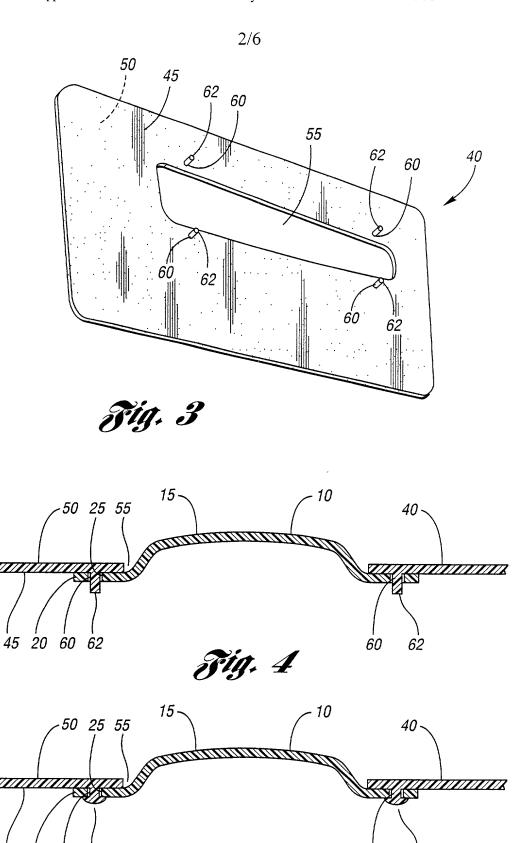
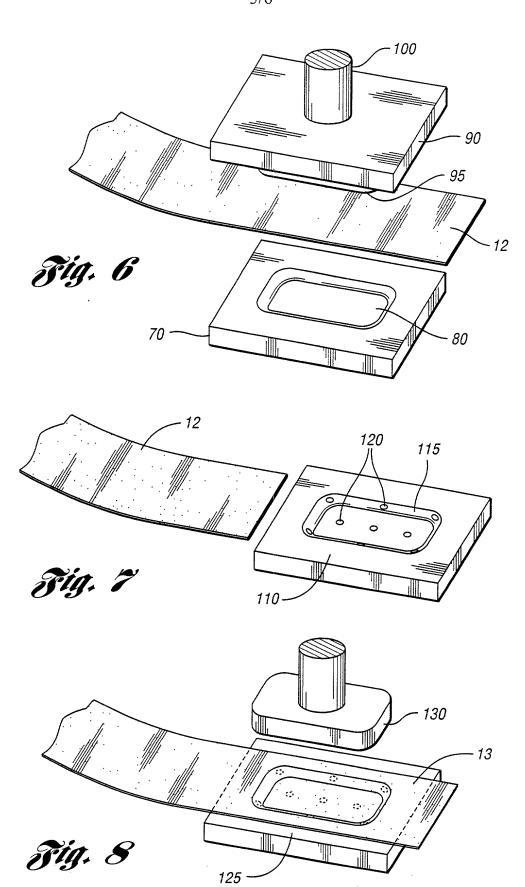


Fig. 5

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First Named Inventor: Phillip Patrick Carroll, III

Application Serial No.:

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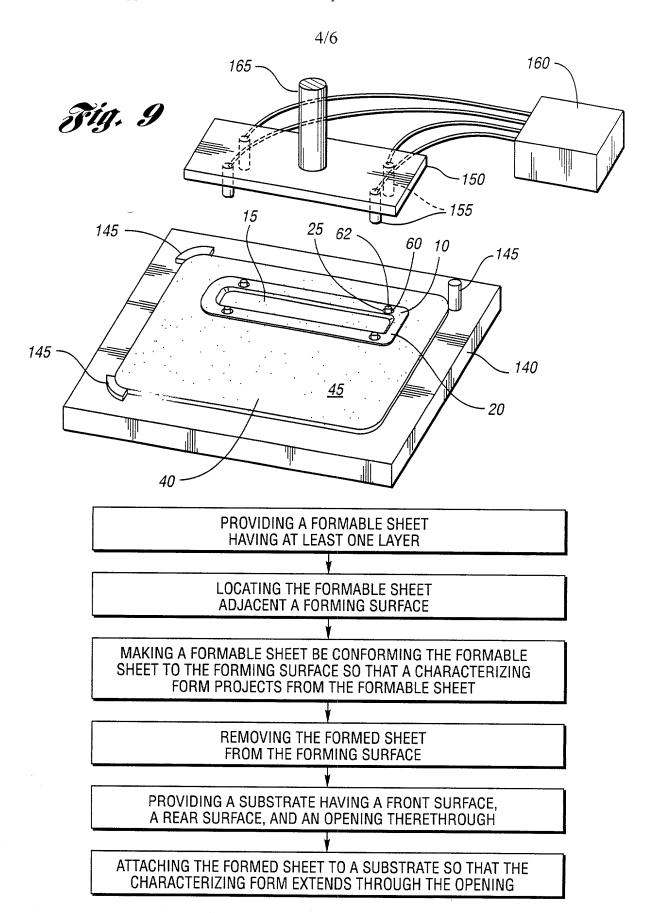
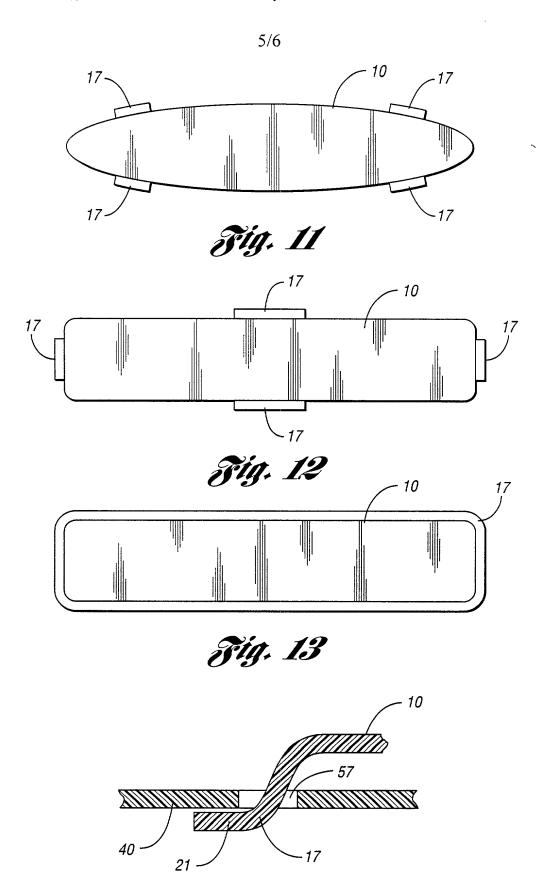


Fig. 10

Application Serial No.:

First Named Inventor: Phillip Patrick Carroll, III
Serial No.: / Atty. Docket No.: OAKW 0124 PUS

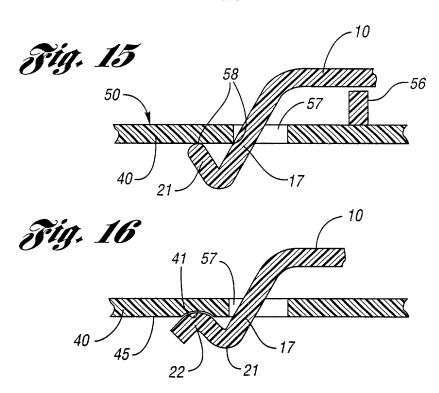


First Named Inventor: Phillip Patrick Carroll, III

Application Serial No.:

/ Atty. Docket No.: OAKW 0124 PUS

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PROVIDING A FORMABLE SHEET HAVING AT LEAST ONE LAYER

LOCATING THE FORMABLE SHEET ADJACENT A FORMING SURFACE

MAKING A FORMABLE SHEET BE CONFORMING THE FORMABLE SHEET TO THE FORMING SURFACE SO THAT A CHARACTERIZING FORM PROJECTS FROM THE FORMABLE SHEET AND THE FORMED SHEET HAS AT LEAST ONE TAB EXTENDING THEREFROM

> REMOVING THE FORMED SHEET FROM THE FORMING SURFACE

PROVIDING A SUBSTRATE HAVING A FRONT SURFACE, A REAR SURFACE, AND AN OPENING THERETHROUGH

ATTACHING THE FORMED SHEET TO A SUBSTRATE SO THAT THE TAB EXTENDS THROUGH THE TAB OPENING TO SECURE THE FORMED PANEL TO THE SUBSTRATE

Fig. 17